



VKP 41plus (Ex)

## Test Equipment for Steam Traps

### TRAPtest VKP 41plus Ex

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#### Description

Steam trap testing, recording & evaluation system **TRAPtest VKP 41plus (VKP 41plus Ex** for applications in potentially explosive areas) for checking steam traps of **all types and makes** for steam loss and banking-up of condensate.

The test equipment consists of the **data collector**, the **Com Box** with **measuring transducer** and the software program for data management on the PC.

#### Function

The test equipment detects and evaluates mechanical ultrasonic vibrations on the surface of the trap body caused by the media flowing through the steam trap.

By pressing the sensor tip onto the point on the trap body characteristic of the respective trap type the ultrasonic vibrations are then picked up by the hand-held probe (=measuring transducer) and converted to digital signals.

The recorded ultrasonic vibrations are analysed by the data collector and evaluated in accordance with certain empirically ascertained limit values that depend on the trap type. During the test the temperature of the steam trap is measured, too. Provided that the service pressures are specified, the system can also identify blocked (waterlogged) steam traps.

If the annual operating hours and the specific steam costs have been entered in the system GESTRA TRAPtest VKP software can calculate CO<sub>2</sub> emissions and the financial loss caused by faulty steam traps. To quantify the steam loss caused by faulty steam traps, empirical values obtained from laboratory tests are used as reference.

All curves recorded for a steam trap as well as the associated numerical test results including the associated evaluation and calculation can be stored and printed out. This permits comparing current test results with one another and with those of former tests. Regular tests will thus yield useful information on the service life, standard maintenance intervals of steam traps and costs associated with faulty equipment and then allow specifying the best steam trap system for the application.

#### Technical Data

##### System requirements for PC software

- Operating system Microsoft Windows 7SP1, Windows 10
- 4.2 GB free hard disk space
- minimum 4 GB RAM

##### Duration of one trap test

At least 10 sec., max. 20 sec.

##### Data collector

4" colour multi-touch display  
Protected against dust and splashing water: Protection IP 68

Resolution 480 x 800

Bluetooth range distance: 8 m

Lithium ion batteries (capacity VKPN 41plus Ex 3600 mAh, VKPN 41plus 4800 mAh)

Operating voltage: 3.7 V

Capacity of battery ("battery life") approx. 8 hours

USB data cable with accessories

##### Hand-held measuring probe (measuring transducer)

Measuring range for surface temperature: -10°C to +350 °C  
Power supplied by battery in Com Box

##### Com Box

Lithium ion battery (capacity 1250 mAh)

Operating voltage: 3.7 V

Capacity of battery ("battery life") approx. 8 hours

USB power cable

#### Scope of supply

- 1 Transportation case
- 1 Carrying bag
- 1 Data collector type VKPN 41plus (Ex)
- 1 USB data cable with accessories for data collector
- 1 Com Box type VKPC 40plus (Ex)
- 1 USB power cable type VKPA 40plus for Com Box
- 1 Power supply plug for Com box
- 4 Adapters for power plug for different types of mains sockets
- 1 Strap to fix the Com box
- 1 Measuring probe type VKPS 40Ex with connecting cable
- 1 PC software program TRAPtest VKP on data carrier
- 1 Mirror
- 1 File
- 1 Operating manual

#### Materials of construction

| Components                      | EN  |
|---------------------------------|---|
| Body of the measuring probe     | 3.7035  |
| Housing of the Com Box          | ABS (acrylonitrile butadiene styrene)                       |
| Transportation case (hard case) | Aluminium / plywood / TCN film / foamed plastic / cardboard |
| Carrying bag                    | Nylon Cordura fabric Samoa                                  |

#### Dimensions and weights

| Components   | VKP 41plus                  |               | VKP 41plus Ex               |               |
|--|-----------------------------|---------------|-----------------------------|---------------|
|  | Dimensions (H x W x D) [mm] | Weight [g]    | Dimensions (H x W x D) [mm] | Weight [g]    |
| Transportation case (hard case), without content   | 173 × 450 × 340             | 4,900         | 173 × 450 × 340             | 4,900         |
| Transportation case (hard case), cpl. with content |                             | approx. 6,500 |                             | approx. 7,250 |
| Carrying bag, without content                      | 320 × 300 × 40              | 330           | 320 × 300 × 40              | 330           |
| Carrying bag, cpl. with content                    |                             | approx. 1,300 |                             | approx. 2,150 |
| Data collector                                     | 137 × 72.1 × 20.8           | 290           | 137 × 72.1 × 26.9           | 370           |
| Com Box  | 83.0 × 96.0 × 32.0          | 160           | 83.0 × 96.0 × 32.0          | approx. 560   |
| Measuring probe (diameter × length)                | 36 × 210                    | 440           | 36 × 210                    | 440           |

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#### ATEX and IECEx

Test equipment type VKP 41plus Ex is approved for use in explosion-risk areas. The following components are approved for application in explosion-risk area:

- Data collector type VPKN 41plus Ex
- Measuring transducer type VKPS 40Ex
- Com Box type VKPC 40plus Ex
- Carrying bag

Do NOT use the supplied file and the adjustable mirror in explosion-risk areas!

The equipment can be used in zones (surrounding atmosphere acc. to Directive 1999/92/EC) 1 and 2 (ATEX Directive 2014/34/EC).

| Components                                       | Type           | ATEX marking                             |
|--|----------------|--|
| Data collector                                   | VPKN 41plus Ex | Europe:<br>II 2G Ex ib IIC T4 Gb<br>IP64 |
| Com Box  | VKPC 40plus Ex | II 2G Ex ib IIC T4                       |
| USB network cable for Com Box:                   | VKPA 40plus    |  |
| Hand-held measuring probe (measuring transducer) | VKPS 40Ex      | Ex ib IIC T4 Gb                          |

#### Approval certificate

EC prototype test certificate for TRAPtest type VKP 41plus Ex: BVS 15 ATEX E 002 available on request.

#### Specification Text

##### GESTRA TRAPtest VKP 41plus (Ex)

Steam trap testing, recording & evaluation system VKP 41plus (VKP 41plus Ex for applications in potentially explosive areas) for checking steam traps of all types and makes for steam loss and banking-up of condensate

The test equipment consists of the data collector, the Com Box with measuring transducer and the software program for data management on the PC.

The data collector uses a special GESTRA software program. The data collector and the Com Box are Bluetooth enabled devices and allow for easy data exchange between them.

The data collector can be connected to a PC via USB data cable. The supplied GESTRA software program TRAPtest VKP is installed and run on a PC and allows the user to analyse the test results, use report forms to calculate steam loss and CO<sub>2</sub> emissions and create lists for maintenance schedules, repair work and ordering.

A constant contact pressure, which is independent of the actual pressure applied by the tester, ensures correct readings and, consequently, objective test results. To start the test press the tip of the measuring probe onto the measuring point.

The colour multi-touch display graphically illustrates the course of the test and shows more detailed information on the test. The large backlit colour multi-touch display can be used even in poor visibility conditions.

Supply in accordance with our general terms of business.

#### Pressure and temperature ratings

| Components                    | Service temperature [°C] | Storage temperature [°C] | Air humidity           |
|-------------------------------|--------------------------|--------------------------|------------------------|
| Data collector                | -20 to +50               | -10 to +50               | 0–95% (not condensing) |
| Com Box <sup>1)</sup>         | -10 to +50               | -10 to +50               | 0–95% (not condensing) |
| Measuring probe <sup>1)</sup> | -10 to +60               | -10 to +50               | 0–95% (not condensing) |

<sup>1)</sup> Charging temperature: 0 to +35 °C

| Measuring range for the adjusted application | Flowrate [kg/h] |
|--|-----------------|
| Steam tracer and steam line                  | 0 to 20         |
| Heat exchanger                               | >20             |

Min. upstream pressure for temperature measurement: 0.1 bar

Max. differential pressure: 20 bar

#### Specifications

- Universally applicable for steam traps of all types and makes
- Automatic and objective evaluation of steam trap performance, no special knowledge required
- Ultrasonic detector with integrated temperatures sensor for detecting steam loss and waterlogging in steam traps
- Graphic display of measurement in form of a curve
- Normal check and quick check
- Safe, reliable and easy to use thanks to Bluetooth® connection

#### GESTRA TRAPtest VKP

- Powerful PC software program
- Database can handle more than 20,000 test objects
- Clear and easy to use routines to analyse the test results
- Easy to calculate steam loss (expressed in the currency of your country)
- Automatic calculation of CO<sub>2</sub> emissions
- Various functions for exporting and importing data
- Large number of customizable report forms
- Many languages already installed, individual adaptation possible
- More types and languages can be added
- Update function

#### Data collector

- Very compact and extremely robust
- Intuitive operation
- Short test duration 10 or 20 seconds
- Automatic language adaptation for more than 20 languages
- Up to 2500 test objects can be saved
- Very bright capacitive colour multi-touch display for safe operation even with wet fingers or gloves
- VKP 41plus Ex for application in potentially explosive areas
- Camera and telephone function

#### Annual costs caused by loss of live steam and potential saving

Number of steam traps installed \_\_\_\_\_

Annual failure rate \_\_\_\_\_

(empirical value for first test approx. 15 – 25 %)

**A** Number of faulty steam traps \_\_\_\_\_

**B** Steam loss per steam trap [kg/h] \_\_\_\_\_

**C** Annual operating hours \_\_\_\_\_

**D** Annual steam loss A x B x C [kg] = \_\_\_\_\_

**E** Cost of steam per ton [Euro/t] \_\_\_\_\_

**F** Annual loss D / 1000 x E [Euro] = \_\_\_\_\_

**G** Annual savings CO<sub>2</sub> D x 0.16\* [kg] = \_\_\_\_\_

\*) Results may vary as a function of the fuel used for generating steam and condensate return.

#### Example

|  |             |
|--|-------------|
| <b>A</b> Number of faulty steam traps  | 20          |
| <b>B</b> Steam loss per steam trap     | 3 kg/h      |
| <b>C</b> Annual operating hours        | 8,000 h     |
| <b>D</b> Annual steam loss             | 480,000 kg  |
| <b>E</b> Cost of steam per ton         | 30 Euro/t   |
| <b>F</b> Annual loss                   | 14,400 Euro |
| <b>G</b> Annual saving CO <sub>2</sub> | 76,800 kg   |



Data transfer



Steam trap is tested

## GESTRA AG

Münchener Straße 77, 28215 Bremen, Germany  
Telefon +49 421 3503-0, Telefax +49 421 3503-393  
E-mail info@de.gestra.com, Web www.gestra.de

